

When you think of CONCENTRICITY *think of...*



DEARBORN, INC.

*Internal Machining Specialists in the
Field of Deep Hole Drilled Components*

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www.dearborninc.com

- Precision Deep Hole Drilling
- Precision Boring
- Trepanning
- Honing
- CNC Turning / Milling
- Precision Tubing
- Nuclear Core Components

Position: CNC Lathe/Mill Machinist

Dearborn, Inc. is a machining company involved in a very specialized segment of the machining industry. We have been in business for over 50 years and have enjoyed a steady growth rate and are considered a leader in our field. Our literature and our website www.dearborninc.com can provide you an insight into the type of parts we make and the markets that we are involved in.

We have one job opening for a full time CNC Lathe/Mill machinist to work in our manufacturing department requiring the following abilities:

1. You must have demonstrable experience.
2. You must be able to work on your own once trained and familiar.
3. Knowledge needed to operate the CNC lathes and Mills at Dearborn:
 - a. Must be able to understand G&M code programming.
 - b. Must be able to make at least simple edits in CNC programs.
 - c. Must have complete knowledge of touching off tools and adjusting offsets.
 - d. Must have knowledge of carbide insert geometries. Ex., 35,55 and 80 deg. Cutters and when to select each one.
 - e. Knowledge of blueprint reading, standard formulas and shop math. For example how to compute surface feet, RPM, Inches per minute.
 - f. Experience is preferable on high strength and super alloys.
 - g. Once trained and familiar with our work, must be able to trouble shoot problems experienced with the machining and fixturing.
 - h. Must be willing to operate equipment beyond CNC, in order to allow Dearborn to keep you fully employed no matter what the workload might be. We will train in these areas to insure your success.

Dearborn Inc. is offering a long term employment position. Our rate of pay is competitive in the marketplace and we are willing to compensate highly skilled employees. There are two qualification tests required. A mechanical test that takes 45 minutes and a problem solving test that takes 15 minutes and a CNC knowledge test that takes approximately 30 minutes.

If interested please contact Sue Heidinger at 440-234-1353 to arrange a time to come in and take the qualification tests. We look forward to your interest in our company.